

Certificate

TÜVNORD/15085/CL1/125/10/6

Report no. / Manufacturer no. / Validity notice: 8122775292 / 13179 / 2024-10-17 - 2027-09-20

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Technik Team GmbH
Kruppstraße 7
48683 Ahaus
Germanyfulfills the requirements of the TNS-EN15085 certification scheme
for the scope**EN 15085-2 classification level CL1**
in the type of activity P

in the range indicated in the annex.

Lead auditor:
Dipl.-Ing. KIMMESKAMP

Hamburg, 2024-10-17



certification body, Dipl.-Ing. (FH) ROHARDT

TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg
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Scope of the certificate

TÜVNORD/15085/CL1/125/10/6

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 8.1	t = 3 - 12 mm t = 1.4 - 4 mm	FW FW
131	23.1 23.1	t = 3 - 8 mm t = 3 - 40 mm	BW FW
135	1.1 1.2 1.2 7.1 7.1 7.1 8.1 8.1	t ≥ 1.4 mm t ≥ 3 mm t = 3 - 40 mm t = 0.7 - 10 mm t = 1 - 10 mm t = 12.5 - 50 mm t = 1.25 - 10 mm t = 1.75 - 10 mm	FW FW BW FW BW BW BW FW
141	1.1 1.1 1.2 1.3 2.2 22.3 22.4 23.1 5.2, 7.1 7.1 8.1 8.1	t = 0.75 - 20 mm D ≥ 11 mm t = 3 - 20 mm t = 3 - 17.6 mm D ≥ 84.15 mm t = 0.75 - 3 mm t = 1 - 6 mm t = 3 - 8 mm t = 3 - 16 mm t = 3 - 6 mm t = 3 - 10 mm t = 1 - 10 mm t = 0.75 - 16 mm D ≥ 21 mm t = 1.75 - 5 mm	BW FW BW BW FW BW FW FW FW FW BW BW FW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Dennis Rosellen, Level A (IWE) [external]

born: 1980-01-25

1st deputy(ies) of the responsible welding coordinator(s):

Stefan Tenbuß, Level C (IWS)

born: 1964-11-25

Others deputies:

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Remarks:

The welding coordinator Dennis Rosellen is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.