

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CL1/125/10/5

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Technik Team GmbH
Kruppstraße 7
48683 Ahaus
Germany

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CL1
in the type of activity P

validity: 02.11.2021 until 20.09.2024

date of issue: 02.11.2021
File number: 8119628471
Customer number: TN3179

Lead auditor: Dipl.-Ing. GRÖNING

Dipl.-Ing. (FH) ROHARDT
certification body



Scope of the certificate

TÜVNORD/15085/CL1/125/10/5

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2, 8.1	t = 1.4 - 12 mm	FW
131	23.1	t = 3 - 8 mm	BW
	23.1	t = 3 - 16 mm	FW
135	1.1	t = 1.4 - 60 mm	FW
	1.1	t = 3 - 20 mm	BW
	7.1	t = 0.7 - 10 mm	FW
	7.1	t = 1 - 50 mm	BW
	8.1	t = 1.7 - 3.3 mm	BW
	8.1	t = 1.75 - 10 mm	FW
141	1.1	t = 1.3 - 20 mm	BW
	1.1	D ≥ 11 mm	
	1.1	t = 3 - 20 mm	FW
	1.3	t = 0.75 - 3 mm	BW
	2.2	t = 1 - 6 mm	FW
	22	t = 3 - 16 mm	FW
	23.1	t = 3 - 8 mm	BW
	5.1, 5.2, 7.1	t = 3 - 10 mm	FW
	7.1	t = 1 - 10 mm	BW
	8.1	t = 0.75 - 16 mm	BW
		D ≥ 21 mm	
	8.1	t = 1.75 - 5 mm	FW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Dennis Rosellen, Level A (IWE) [external]

born: 25.01.1980

1st deputy(ies) of the responsible welding coordinator(s):

Stefan Tenbuß, Level C (IWS)

born: 25.11.1964

Others deputies:

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Remarks:

none

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

